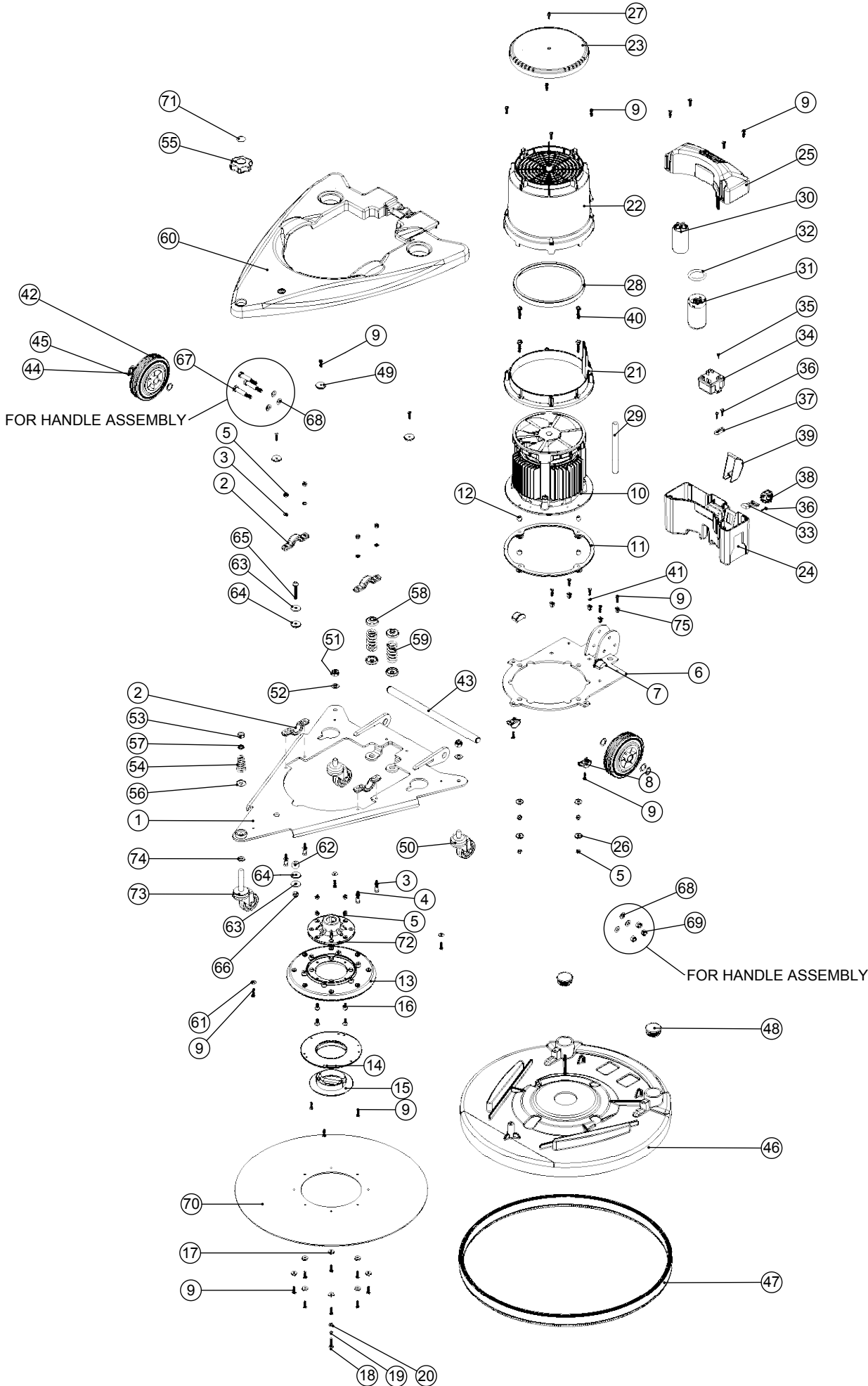


Numatic International Spare Parts

Model No: HNS-1550 BASE ASSEMBLY EXP

NB: FOR WIRING SEE DRAWING: DRW-19640

Internal Code: 900127
DRAWING: DRW-15027 ISS:A12
PRO 22/08/2019



Numatic International Spare Parts

Model No: HNS-1550 BASE ASSEMBLY EXP

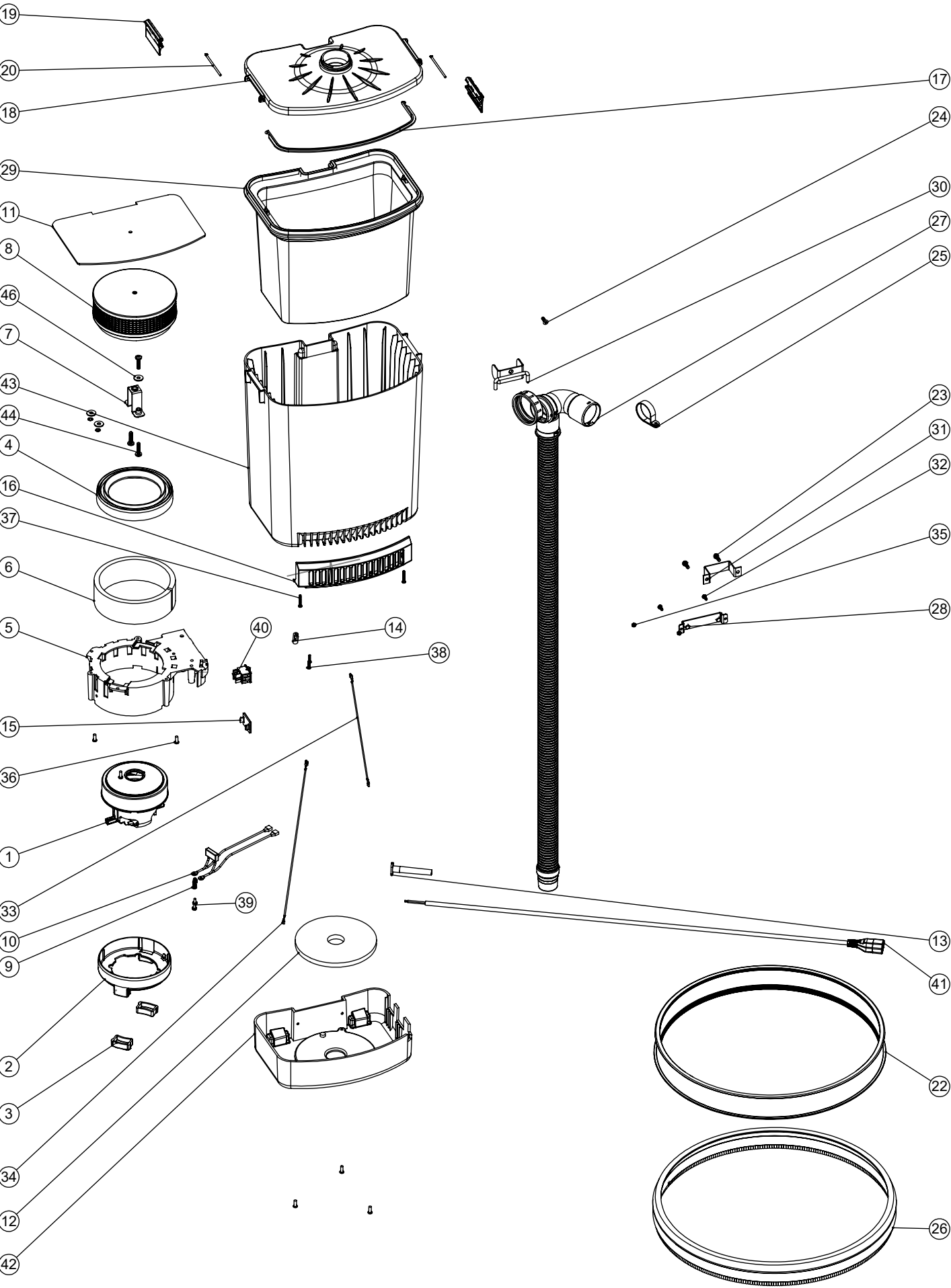
ITEM:	PART No:	Description	Comments	QTY.
1	900079	MAIN PLATE WELDED ASSEMBLY		1
2	900114	PIVOT SUPPORT CASTING		4
3	219560	M6 FORM B STAINLESS STEEL WASHER		8
4	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		4
5	219642	M6 STAINLESS STEEL NYLON INSERT NUT		12
6	900087	MOTOR PLATE WELDED ASSEMBLY		1
7	900100	CENTRE PIVOT BOTTOM MOULDING		2
8	900099	CENTRE PIVOT TOP MOULDING		2
9	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE		32
10	205160	INDUCTION MOTOR 4-POLE 1500W 220-240V 50Hz		1
11	227557	BOTTOM MOTOR GASKET		1
12	900112	11MM X OD 8.75MM SPACER		4
13	900124	DRIVE BOARD SUPPORT MOULDING		1
14	217501	CENTRE MOULDING TYPE A		1
15	217500	PAD HOLDER CLIP MOULDING		1
16	291012	M6 X 16MM LONG COUNTERSUNK MILD STEEL Z/PL SOCKET SCREW		4
17	219573	SCREW INSULATOR		8
18	219925	M6 x 25MM LONG STAINLESS STEEL HEX SCREW		1
19	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		1
20	219870	M6 FORM A WASHER STAINLESS STEEL		1
21	237500	BOTTOM SECTION MOULDING (BLUE)	G - RANGE USE 905781	1
22	330082	HFM MID SECTION MOULDING PRINTED (1500W) (BLUE)	G - RANGE USE 905780	1
23	237503	LID MOULDING (HFM)		1
24	330081	HFM CAPACITOR BOX BOTTOM MOULDING C/W INSERT	G - RANGE USE 905793	1
25	901372	CAPACITOR BOX TOP MOULDING C/W LCD ASSY	G - RANGE USE 905783	1
26	219647	M6 FORM G STAINLESS STEEL WASHER		4
27	219471	M4 X 12MM LONG POZI PAN SEMS SCREW		1
28	237412	HFM TOP MOTOR GASKET		1
29	330086	MOTOR WIRE SLEEVE		1
30	220897	MOTOR RUN CAPACITOR 25 MFD 450V		1
31	205088	MOTOR START CAPACITOR 150MFD 280V C/W RESISTOR AND M8 STUD		1
32	208534	O RING 39.5MM ID x 3 DIA		1
33	230136	SUPPRESSOR ASSEMBLY		1
34	902715	SINGLE SPEED RELAY 230V, RVA6N0D		1
35	219318	No6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)		1
36	219914	NO6 X 5/8 INCH LONG POZI-PAN PLASTITE STAINLESS STEEL SCREW		3
37	227008	BLACK CABLE CLAMP		1
38	220584	RENDAR CLIP IN PLUG		1
39	229213	PLUG COVER		1
40	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW		4
41	219688	M4 FORM A STAINLESS STEEL WASHER		1
42	229060	WHEEL GREY BLACK HUB		2
43	900109	AXLE		1
44	219219	21.5MM X 16.3MM WAVE WASHER		4
45	229051	EXTERNAL CIRCLIP		2
46	900088	DECK MOULDING		1
47	900113	BURNISHER EXTRUSION WITH BRUSH FILL (CUT TO 1730MM MAX)		1
48	229400	BLACK END STOP		2
49	900122	WASHER (OD25MM ID5MM)		3
50	900106	50MM CASTOR WITH GREY RUBBER TYRE M10 X 20		2
51	219897	M10 STAINLESS STEEL NYLON INSERT NUT		2
52	219903	M10 FORM A STAINLESS STEEL WASHER		2
53	219963	M10 STAINLESS STEEL FULL NUT		1
54	229175	CONICAL SPRING		1
55	903281	M10 LOBE KNOB (RED)	G - RANGE USE 903281	1
56	900119	SPACER		1
57	900120	WASHER (OD16MM ID10MM)		1
58	900121	SPRING RETAINER MOULDING		4
59	208782	SPRING (C5517490)		2
60	900118	CHASSIS COVER MOULDING (BLUE)	G - RANGE USE 905784	1
61	219644	M5 FORM G STAINLESS STEEL WASHER		3
62	900104	SPACER (OD16MM ID8MM)		1
63	900115	SPACER		2
64	900116	WASHER (OD25MM ID8MM)		2
65	219822	M8 X 45MM LONG SOCKET BUTTON STAINLESS STEEL HEAD BOLT		1
66	219639	M8 STAINLESS STEEL NYLON INSERT NUT		1
67	219066	M8X55MM LG.HEX.BOLT STAINLESS		3
68	219010	M8 FORM A WASHER		6
69	219078	NUT.M8.NYLON INSERT.Z/PL		3
70	900103	BURNISHER 508MM DRIVE BOARD		1
71	900133	LOAD STICKER		1
72	900110	COUPLING CASTING		1
73	900832	50MM CASTOR WITH GREY RUBBER TYRE M10 X 70 (BIL)		1
74	219964	NYLON WASHER (18MM O/D X 10.4MM I/D X 3MM THICK)		1
75	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)		5

Numatic International Spare Parts

Model No: EXPLODED MICRO FILTER DUSTROL HFM HNS

DRAWING: DRW-34683 ISS:A00.03

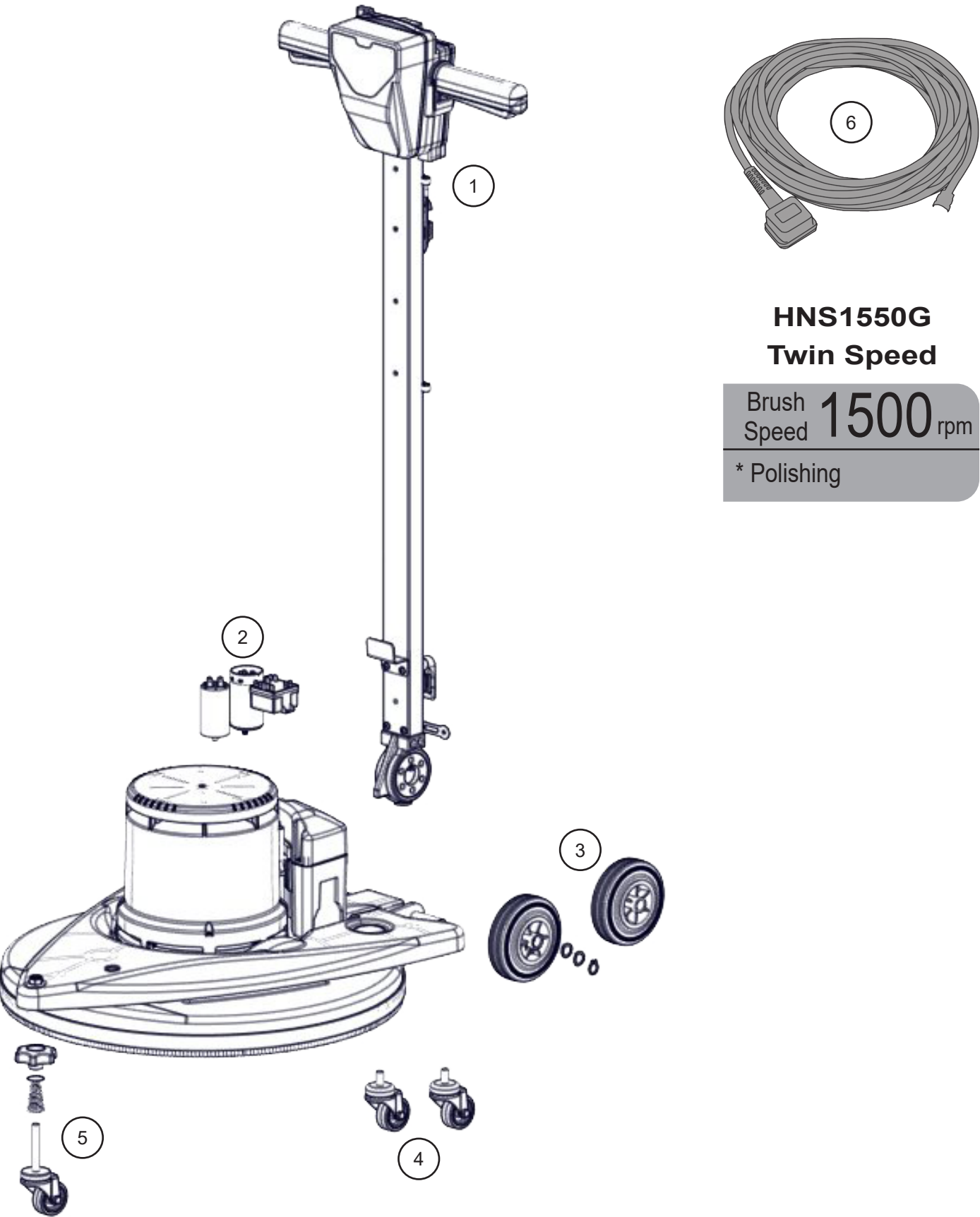
NB: FOR WIRING SEE DRAWING: WD-0???



Numatic International Spare Parts

Model No: EXPLODED MICRO FILTER DUSTROL HFM HNS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	COMMENTS:
1	908947	230V SINGLE STAGE TF MOTOR (DLI 653T) TCO (6210820147)	1	
2	229514	MOTOR SPACER (CUP MOTOR)	1	
3	227885	NVQ MOUNTING RUBBER (AMETEK MOTOR)	2	
4	202065	BOTTOM MOTOR GASKET	1	
5	201078	MOTOR HOUSING MOULDING	1	
6	203017	SIDE FELT	1	
7	303462	FILTER BRACKET	1	
8	908549	FILTER CARTRIDGE H13 (DRILLED 6mm HOLE)	1	
9	219009	M4 BRASS TAPPEX INSERT	2	
10	220142	SUPPRESSOR ASSEMBLY	1	
11	325119	COVER PLATE	1	
12	203016	TOP FELT	1	
13	220923	STRESS RELIEF	1	
14	227008	BLACK CABLE CLAMP	1	
15	206431	BLANKING PLATE	1	
16	227199	DIFFUSER MOULDING (BEC)	1	
17	227187	FILTER HANDLE MOULDING	1	
18	227183	LID MOULDING	1	
19	227186	TOGGLE MOULDING	2	
20	206326	TOGGLE PIN	2	
21	218015	NVM-1CH DISPOSABLE HEPAFLO FILTER BAG	1	
22	206475	GREY MEDIUM BUFFER EXTRUSION	1	
23	219045	M5 X 16MM LONG POZI PAN SEMS SCREW	2	
24	219282	M5 X 16MM LONG POZI PAN COUNTERSUNK SCREW	1	
25	229137	38MM P-CLIP	1	
26	329372	BRUSH RING ASSEMBLY	1	
27	303320	1.0METER X 32MM DIA CONNECTOR HOSE ASSEMBLY	1	
28	329475	BOTTOM TANK BRACKET C/W NUTSERTS	1	
29	207230	GREY FILTER RING AND CLOTH	1	
30	403032	DUSTROL TOP BRACKET WELDED ASSEMBLY (ZINC PLATED)	1	
31	404135	CLAMP BRACKET	1	
32	270034	M4 X 10MM LONG POZI PAN SCREW	2	
33	321117	250MM LONG WHITE MOTOR LEAD	1	
34	321004	340MM LONG WHITE MOTOR LEAD ASSEMBLY	1	
35	219083	M4 NYLON INSERT NUT	2	
36	291152	NO8.1/2 INCH LG.T20.SCREW.Z/PL.PLASTITE	6	
37	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	2	
38	219107	NO6.5/8 INCH LG.POZI-PAN.SCREW.Z/PL.PLASTITE	2	
39	291151	M4 X 10MM LONG T20 SEMS SCREW Z/PL - PRODUCT CODE 8.8 - TX20 HEAD	2	
40	220552	RED ROCKER SWITCH (WHITE PRINT)	1	
41	236100	DUSTROL CABLE	1	
42	325030	BASE MOULDING	1	
43	328058	BODY MOULDING (PRINTED)	1	
44	219056	M6 X 25MM LONG POZI PAN SCREW	3	
45	219544	M6 SHAKEPROOF WASHER	2	
46	219008	M6 FORM G WASHER	3	



Num	Description	Num
1	HNS.1550.HANDLE ASSEMBLY.V11.WITH RED TRIM	905925
2	MOTOR RUN CAPACITOR 25 MFD 450V D/FASTON + STUD . PLASTIC CASE (4.16.10.26.64)	220897
	MOTOR START CAPACITOR 150MFD 280V C/W RESISTOR AND M8 STUD (REF 412.80.4535)	205088
	230V SINGLE SPEED VOLTAGE RELAY	902715
3	WHEEL GREY BLACK HUB TYPE 61	229060
	WASHER.WAVE.21.5MM.16.3MM	219219
	EXTERNAL CIRCLIP 7100-016	229051
4	50MM CASTOR WITH GREY RUBBER TYRE M10 X 20	900106
	50MM CASTOR WITH GREY RUBBER TYRE M10 X 70	900832
	CONICAL SPRING	229175
	M10 LOBE KNOB (RED)	903281
5	M8.70MM LG.HEX.BOLT.Z/PL	219213
	WASHER.M8.FORM A.Z/PL	219010
	NUT.M8.NYLON INSERT.Z/PL	219078
6	MAINS CABLE.YELLOW.15000.1m5.3.UK PLUG.PUSH ON CONNECTORS	911787

GenuineAccessories

HNS.1550G			
606325	HFM Spraytec Kit (Optional Spray Kit)	901622	HNS 1550 TopLine Speed Burnish Pads 500mm (Box of 5)
612002	20m Cable roll Extension UK (Extension Lead)	906414	HNS Dustrol Kit
612003	20m Cable Roll Extension EURO (Extension Lead)		